

76929

Wednesday, November 23, 2011 4:18:25 PM

N900040100

Stop *NS2*

*** 1 ***

Run Start *NR1*

Stop *NR2*

[illegible]

Work Order ID 76929***76929***

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Item ID: D205-665-017

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Cable Guard

Stop ***NS2***

Start Date: 11/23/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/24/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

0.00

Memo

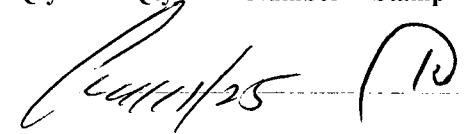
0.00

Packaging

Identify and pack for shipping as per PPP D205-665-017

Location: 50

PPP Rev: _____



140

140

QC

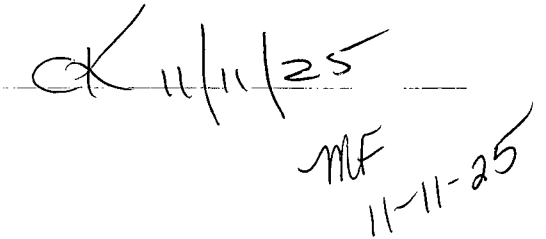
Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00



Picklist Print

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Work Order ID: 76929

Parent Item: D205-665-017

Parent Item Name: Cable Guard

Start Date: 11/23/2011

Required Date: 11/24/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
PER ECN11-673 DD VERF:EC

IPP REV:B 11.11.16 @ CHG002

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<u>D3990-1</u> Cable Guard		Manufactured	No			110	Each	0.0000	1	B76842			
<u>D2529</u> Washer		Manufactured	No			110	Each	793.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST016		793							
				71161		250							
				73486		43							
				76086		500							
<u>D2570</u> Bushing		Manufactured	No			110	Each	84.0000	2				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST017		84							
				66933		1							
				67759		14							
				72122		1							
				72960		41							
				74868		27							
<u>AN4-47A</u> Bolt		Purchased	No			110	Each	41.0000	2	11/11/24			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST360		41							
				105978		41							

Picklist Print

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Work Order ID: 76929

Parent Item: D205-665-017

Parent Item Name: Cable Guard

Start Date: 11/23/2011

Required Date: 11/24/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Nut

Purchased

No

110

Each

10,988.000

2

2

Location

Loc Qty

Loc Code

ST300

552

117441

51

117601

368

118451

133

ST516

5436

119017

5436

ST518

5000

119075

5000

NAS1149D0463J

Washer

Purchased

No

110

Each

11,656.000

Location

Loc Qty

Loc Code

ST019

25

118179

25

ST298

299

116025

16

116805

0

117291

1

117460

2

118179

17

118384

249

118612

3

119042

11

ST407

11332

119075

10000

119097

1332

REFERENCE ONLY

PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	PART NUMBER	DESCRIPTION
X					D205-665-011	CABLE GUARD INSTALLATION
	X				D205-665-013	CABLE GUARD INSTALLATION
		X			D205-665-015	CABLE GUARD INSTALLATION
			X		D205-665-017	CABLE GUARD INSTALLATION
				X	D205-665-019	CABLE GUARD INSTALLATION
1					D2886-1	GUARD
	1				D2886-3	GUARD
			1		D3990-1	GUARD
		1			D2916-1	GUARD
		1			D2916-3	GUARD
		1			D2916-5	GUARD
		1			D2916-7	GUARD
		4			D2915	BUSHING
1		2	1		D2529	WASHER
6	6	8	2	10	D2570	BUSHING
				1	D4445-1	GUARD
				1	D4506-1	WASHER
4	3	4	2	4	AN4-47A	BOLT
				1	AN4-50A	
		4			AN4-55A	BOLT
4	3	8	2	5	MS21042L4 (OR -4)	NUT
1		2	1		NAS1149D0463J	WASHER (OR AN960JD416)

WEIGHT AND BALANCE





Installation	Weight	Longitudinal	
		Arm	Moment
D205-665-011	2.22 lb 1.01 kg	145.2 in 3.69 m	322 in-lb 3.73 m-kg
D205-665-013	2.20 lb 1.00 kg	101.7 in 2.58 m	224 in-lb 2.58 m-kg
D205-665-015	6.96 lb 3.16 kg	117.2 in 2.97 m	816 in-lb 9.40 m-kg
D205-665-017	0.70 lb 0.32 kg	68.5 in 1.74 m	48 in-lb 0.56 m-kg
D205-665-019	4.81 lb 2.18 kg	118.7 in 3.01 m	571 in-lb 6.56 m-kg

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 11.10.21
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO. REV. F
MFG. APPR.	N/A	D205-665 SHEET 3 OF 10
APPROVED		TITLE SCALE
DE APPR.		CABLE GUARD INSTALLATION NTS
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